

Test Report	I	Number: LCZC16059035-E	Date: Jun. 23, 2016	Page 1 of 15
Applicant	:	GUANGDONG CHANGYING ELEC	TRICAL APPLIANCES CO., I	TD
Address	:	13# XIN YOU EAST ROAD, HIGH-T ZONE, RONGGUI, SHUNDE, FOSH	ECH INDUSTRIAL DEVELO IAN CITY, GUANGDONG, CH	PMENT †INA
Date of Received	:	Mar. 23, 2016 & Mar. 30, 2016 (Sam May. 31, 2016 & Jun. 10, 2016 (Sam	וףופ 04~06 and OVEN (LO14) וףופ 01~03)	00A13))
Testing Period	:	From May. 31, 2016 to Jun. 16, 2010	6	
Report on the submitte	d sa	ample said to be:		
Item Name	:	OVEN		
Model No.		LO1400A13,		
Reference Model No.	:	Annex 1 (List was provided by applied	cant)	
Test Request:		Refer to following page(s)		
Test Method:		Refer to following page(s)		

Please see the next page(s) for details.

Signed for and on behalf of LCTECH





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Test Request:	In accordance with the German Food & Feed Acts LFGB (§ 30 & 31), BfR recommendation and Regulation (EC) No.1935/2004	
	1. For material: non-stick coating—Overall migration test	Pass
	 For material: non-stick coating—Specific migration of Barium(Ba), Cobalt(Co), Copper(Cu), Iron(Fe), Lithium(Li), Manganese(Mn) and Zinc(Zn) content 	Pass
	 For material: non-stick coating—Specific migration of Primary aromatic amine(PAA) content 	Pass
	 For material: Non-stick coating—Specific migration of Phenolic substances 	Pass
	 For material: Non-stick coating—Specific migration of Formaldehyde content 	Pass
	 For material: Non-stick coating—Specific migration of Chromium(III) content 	Pass
	 For material: Non-stick coating—Specific migration of Chromium(VI) content 	Pass
	8. For material: Non-stick coating—Specific migration of Lithium(Li) content	Pass
	9. For material: Non-stick coating—Specific migration of PFOA and PFOS	Pass
	 For material: Non-stick coating / Polymer coating—Total Cadimium(Cd) content 	Pass
	 For material: Metal and metal alloy except aluminium —Specific Migration of 23 Heavy Metals content 	Pass
	 Sensory test for compliance with German Food & Feed Acts LFGB Section 31 and Regulation(EC) No.1935/2004(Material in contact with food regulation) 	Pass



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1 TEST RESULT

Test Report

1.1 Overall migration test

Test method: As specified in Regulation (EU) No.10/2011; with reference to EN 1186: part 1, part 3 & part 14: 2002.

Toot Itom	Test simulant	Test Condition	Result(s) (mg/dm²)	Maximum Limit
lest item	Test simulant	Test Condition	01	(mg/dm²)
Overall Migration	10% Ethanol	100℃ 2h	ND	10
	95% Ethanol	60℃ 3.5 h	5.0	10
	Iso-octane	60℃ 1.5 h	ND	10

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit = 3mg/dm²;
- °C = degree Celsius;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Commission Regulation (EU) No. 10/2011.

1.2 <u>Specific migration of Barium(Ba), Cobalt(Co), Copper(Cu), Iron(Fe), Lithium(Li), Manganese(Mn)</u> and Zinc(Zn) content

Test method: As specified in Regulation (EU) No.10/2011, The sample(s) were immersed in 3%Acetic acid at 100°C for 2 hours, followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

Tost Itom	Result(s) (mg/kg)	Maximum Limit
Test nem	01	(mg/kg)
Barium(Ba)	ND	1
Cobalt(Co)	ND	0.05
Copper(Cu)	ND	5
Iron(Fe)	ND	48
Lithium(Li)	ND	0.6
Manganese(Mn)	ND	0.6
Zinc(Zn)	ND	25

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit = 1mg/kg for Fe/Zn & 0.1mg/kg for Ba/Cu/Li/Mn & 0.01mg/kg for Co;
- mg/kg= milligram per kilogram food or food simulation;
- The limit was quoted from Commission Regulation (EU) No. 10/2011.

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1.3 Specific migration of Primary aromatic amine content

Test method: As specified in Regulation (EU) No.10/2011, With reference to LMBG L 00.00 6, The sample(s) were immersed in 3%Acetic acid at 100° C for 2 hours, followed by analysis using UV-Vis Spectrometry.

Toot kom	Result(s) (mg/kg)	Maximum Limit
iest item	01	(mg/kg)
Specific migration of PAA	ND	0.01

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit = 0.01mg/kg;
- mg/kg= milligram per kilogram food or food simulation;
- The limit was quoted from Commission Regulation (EU) No. 10/2011.

1.4 Specific migration of Phenolic substances content

Test method: With reference to DIN 53704, The sample(s) were immersed in 3% Acetic acid at 95° C for 1.5 hours, followed by analysis using UV-Vis Spectrometry

Tost Itom	Result(s) (mg/dm²)	Maximum Limit
	01	(mg/dm²)
Phenolic Substances	ND	0.05

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit = 0.01mg/dm²;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

1.5 Specific migration of Formaldehyde content

Test method: With reference to BfR recommendation section LI, The sample(s) were immersed in 3%Acetic acid at 95% for 1.5 hours, followed by analysis using UV-Vis Spectrometry.

Tost Itom	Result(s) (mg/dm²)	Maximum Limit
lest ttem	01	(mg/dm²)
Migration of Formaldehyde	ND	2.5

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit =0.1mg/dm²;
- mg/dm² = milligram per square decimeter;

- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

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1.6 Specific migration of Chromium(CrIII) content

Test method: With reference to BfR recommendation section LI, The sample(s) were immersed in 3%Acetic acid at 95℃ for 1.5 hours, followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES) and UV-Vis Spectrometry.

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Tost Itom	Result(s) (mg/dm²)	Maximum Limit
iest item	01	(mg/dm²)
Migration of Chromium(CrIII)	ND	0.02

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit =0.01 mg/dm²;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

1.7 Specific migration of Chromium(CrVI) content

Test method: With reference to BfR recommendation section LI, The sample(s) were immersed in 3%Acetic acid at 95% for 1.5 hours, followed by analysis using UV-Vis Spectrometry.

Tost Itom	Result(s) (mg/dm²)	Maximum Limit
Test item	01	(mg/dm²)
Migration of Chromium(CrVI)	ND	0.01

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit = 0.01mg/dm²;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

1.8 Specific migration of Lithium(Li) content

Test method: With reference to BfR recommendation section LI, The sample(s) were immersed in 3%Acetic acid at 95° C for 1.5 hours, followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

Tost Itom	Result(s) (mg/dm²)	Maximum Limit
lest tiell	01	(mg/dm²)
Migration of Lithium (Li)	ND	0.5

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit =0.1mg/dm²;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

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1.9 Specific migration of PFOA and PFOS

Test method: With reference to BfR recommendation section LI, The sample(s) were immersed in 95% Ethanol at 60° C for 6 hours, Followed by analysis using Liquid Chromatography Mass Spectrometry (LC-MS).

Toot Itom	Result(s) (mg/dm²)	Maximum Limit
Test item	01	(mg/dm²)
Migration of PFOA and PFOS	ND	0.005

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit =0.005 mg/dm²;
- mg/dm² = milligram per square decimeter;
- The limit was quoted from Recommendation of the BfR "Kunststoffe im Lebensmittelverkehr" Part LI.

1.10 Total Cadmium(Cd) content

Test method: EN1122-2001, followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

Tost Itom	Result(s) (mg/kg)	Maximum Limit
lest tiell	01	(mg/kg)
Total Cadmium(Cd) Content	ND	100

Remark:

- ND = Not Detected (less than Report Limit);
- Report Limit =10mg/kg;
- mg/kg = miligram per kilogram;

- The limit was quoted from Regulation(EC)1907/2006(REACH) Annex XVII.



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1.11 Specific Migration of 23 Heavy Metals content

Test method: The sample(s) were immersed in artificial tap water at 100° for 2 hours. Followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

No.	Test Item	Result(s) (3 rd mig) (mg/kg) jration)	Report Limit	Maximum Limit for 3 rd migration
		02	03	(mg/kg)	(mg/kg)
1	Aluminum (Al)	ND	ND	0.1	5
2	Antimony (Sb)	ND	ND	0.01	0.04
3	Chromium (Cr)	ND	ND	0.01	0.25
4	Cobalt (Co)	ND	ND	0.01	0.02
5	Copper (Cu)	ND	ND	0.1	4
6	Iron (Fe)	ND	ND	0.1	40
7	Magnesium (Mg)	ND	ND	0.1	
8	Manganese (Mn)	ND	ND	0.1	1.8
9	Molybdenum (Mo)	ND	ND	0.01	0.12
10	Nickel (Ni)	ND	ND	0.01	0.14
11	Silver (Ag)	ND	ND	0.01	0.08
12	Tin (Sn)	ND	ND	0.1	100
13	Titanium (Ti)	ND	ND	0.1	
14	Vanadium (V)	ND	ND	0.005	0.01
15	Zinc (Zn)	ND	ND	0.1	5
16	Arsenic (As)	ND	ND	0.002	0.002
17	Barium (Ba)	ND	ND	0.1	1.2
18	Beryllium (Be)	ND	ND	0.005	0.01
19	Cadmium (Cd)	ND	ND	0.005	0.005
20	Lead (Pb)	ND	ND	0.005	0.010
21	Lithium (Li)	ND	ND	0.005	0.048
22	Mercury (Hg)	ND	ND	0.003	0.003
23	Thallium (TI)	ND	ND	0.0001	0.0001



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No.	Test Item	Result(s) (mg/kg) (1 st + 2 nd migration)		Report Limit (mg/kg)	Maximum Limit for 1 st + 2 nd migration (mg/kg)
		02	03		
1	Aluminum (Al)	ND	ND	0.1	35
2	Antimony (Sb)	ND	ND	0.01	0.28
3	Chromium (Cr)	ND	ND	0.01	1.75
4	Cobalt (Co)	ND	ND	0.01	0.14
5	Copper (Cu)	ND	ND	0.1	28
6	Iron (Fe)	ND	ND	0.1	280
7	Magnesium (Mg)	ND	ND	0.1	
8	Manganese (Mn)	ND	ND	0.1	12.6
9	Molybdenum (Mo)	ND	ND	0.01	0.84
10	Nickel (Ni)	ND	ND	0.01	0.98
11	Silver (Ag)	ND	ND	0.01	0.56
12	Tin (Sn)	ND	ND	0.1	700
13	Titanium (Ti)	ND	ND	0.1	
14	Vanadium (V)	ND	ND	0.005	0.07
15	Zinc (Zn)	ND	ND	0.1	35
16	Arsenic (As)	ND	ND	0.002	0.014
17	Barium (Ba)	ND	ND	0.1	8.4
18	Beryllium (Be)	ND	ND	0.005	0.07
19	Cadmium (Cd)	ND	ND	0.005	0.035
20	Lead (Pb)	ND	ND	0.005	0.070
21	Lithium (Li)	ND	ND	0.005	0.336
22	Mercury (Hg)	ND	ND	0.003	0.021
23	Thallium (TI)	ND	ND	0.0001	0.0007

Remark:

- ND = Not Detected (less than Report Limit);

- mg/kg= milligram per kilogram food or food simulation;

- "--" Not required.

- The limit was quoted from European Directorate for the Quality of Medicines & HealthCare Technical Guide on Metals and Alloys used in food contact materials and articles



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Test method: The sample(s) were immersed in artificial tap water at 100°C for 1 hours. Followed by analysis using Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

No. Test Item		Result(s) (mg/kg) (3 rd migration)			Report Limit	Maximum Limit for 3 rd migration
		04	05	06	(mg/kg)	(mg/kg)
1	Aluminum (Al)	ND	0.9	1.0	0.1	5
2	Antimony (Sb)	ND	ND	ND	0.01	0.04
3	Chromium (Cr)	ND	ND	ND	0.01	0.25
4	Cobalt (Co)	ND	ND	ND	0.01	0.02
5	Copper (Cu)	ND	ND	ND	0.1	4
6	Iron (Fe)	ND	ND	ND	0.1	40
7	Magnesium (Mg)	ND	ND	ND	0.1	
8	Manganese (Mn)	ND	ND	ND	0.1	1.8
9	Molybdenum (Mo)	ND	ND	ND	0.01	0.12
10	Nickel (Ni)	ND	ND	ND	0.01	0.14
11	Silver (Ag)	ND	ND	ND	0.01	0.08
12	Tin (Sn)	ND	ND	ND	0.1	100
13	Titanium (Ti)	ND	ND	ND	0.1	
14	Vanadium (V)	ND	ND	ND	0.005	0.01
15	Zinc (Zn)	ND	ND	ND	0.1	5
16	Arsenic (As)	ND	ND	ND	0.002	0.002
17	Barium (Ba)	ND	ND	ND	0.1	1.2
18	Beryllium (Be)	ND	ND	ND	0.005	0.01
19	Cadmium (Cd)	ND	ND	ND	0.005	0.005
20	Lead (Pb)	ND	ND	ND	0.005	0.010
21	Lithium (Li)	ND	ND	ND	0.005	0.048
22	Mercury (Hg)	ND	ND	ND	0.003	0.003
23	Thallium (TI)	ND	ND	ND	0.0001	0.0001



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No.	Test Item	Result(s) (mg/kg) (1 st + 2 nd migration)		Report Limit	Maximum Limit for 1 st + 2 nd	
		04	05	06	(ing/kg)	migration (mg/kg)
1	Aluminum (Al)	ND	0.9	2.4	0.1	35
2	Antimony (Sb)	ND	ND	ND	0.01	0.28
3	Chromium (Cr)	ND	ND	ND	0.01	1.75
4	Cobalt (Co)	ND	ND	ND	0.01	0.14
5	Copper (Cu)	ND	ND	ND	0.1	28
6	Iron (Fe)	ND	ND	ND	0.1	280
7	Magnesium (Mg)	ND	ND	ND	0.1	
8	Manganese (Mn)	ND	ND	ND	0.1	12.6
9	Molybdenum (Mo)	ND	ND	ND	0.01	0.84
10	Nickel (Ni)	ND	ND	ND	0.01	0.98
11	Silver (Ag)	ND	ND	ND	0.01	0.56
12	Tin (Sn)	ND	ND	ND	0.1	700
13	Titanium (Ti)	ND	ND	ND	0.1	
14	Vanadium (V)	ND	ND	ND	0.005	0.07
15	Zinc (Zn)	ND	ND	ND	0.1	35
16	Arsenic (As)	ND	ND	ND	0.002	0.014
17	Barium (Ba)	ND	ND	ND	0.1	8.4
18	Beryllium (Be)	ND	ND	ND	0.005	0.07
19	Cadmium (Cd)	ND	ND	ND	0.005	0.035
20	Lead (Pb)	ND	ND	ND	0.005	0.070
21	Lithium (Li)	ND	ND	ND	0.005	0.336
22	Mercury (Hg)	ND	ND	ND	0.003	0.021
23	Thallium (TI)	ND	ND	ND	0.0001	0.0007

Remark:

- ND = Not Detected (less than Report Limit);

- mg/kg= milligram per kilogram food or food simulation;

- "--" Not required.

- The limit was quoted from European Directorate for the Quality of Medicines & HealthCare Technical Guide on Metals and Alloys used in food contact materials and articles



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1.12 Sensory test

Test method: With reference to DIN 10955. The submitted sample was filled with distilled water and operated at it's maximum power for 1 hours. After this treatment, treated water was examined by panels with regard to any divergence in smell and taste.

Testing Parameter	Grading Result OVEN (LO1400A13)	Recommended Level
Transfer of taste	1	2.5
Transfer of smell	1	2.5

Remark:

- Available grading are listed as follow:

Grading 0: No perceptible taste/smell deviation;

Grading 1: Just perceptible taste/smell deviation;

Grading 2: Weak taste/smell deviation;

Grading 3: Clear taste/smell deviation;

Grading 4: Strong taste/smell deviation.

2 TESTED COMPONENTS

2.1 Product information



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2.2 Tested component information

Sample No.	Item name	Tested description (Materials)	Photo
01	Baking Tray	Black coating (non-stick coating)	01
02	skewers	Silvery metal	02
03	skewers	Silvery metal screw	03 2 63 64 65 66 67 68 69 70 71 72 73
04	Baking net	Silvery metal	
05	Baking tray	Silvery white metal	05

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Test Report Page 13 of 15 **Tested description** Sample No. Photo Item name (Materials) 06

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Number: LCZC16059035-E Date: Jun. 23, 2016 Silvery white metal Body

End of Report



Annex 1: Reference Model No.:

The following reference numbers are declared by the applicant that they are identical with the test model:

LO0803, LO240200, LO240200R, LO240200C1, LO240200C2, LO240200CR1, LO240200CR2, TO0602A1, TO0602B1, TO0603, TO0604, TO0801, TO0802, TO09, TO09A, LO07050, MT-855, KW-065, KAOT-800, UCW-2000, UCW-20000, LO070800, LO09030N, LO09031N, GO-R9L, MBO-800A, MBO-600A, LO10100, DOT400A, DOT401A, LO120100, REN-CY12, LO070701, LO0800, LO0802, LO120200, LO120202, LO120300, LO12030N, LO12031N, LO12032N, LO12033N, LO12034N, LO12035N, LO12036N, LO12037N, LO12038N, LO140500, LO140506, LO140510, LO14058AN, LOLO14058CN, LO140600, LO140700, G-R15L, TO14, TO-14C, TO1401, TO1401C, TO1801A1, TO1801R, TO1801C, TO1801RC, TO1802A1, TO1802R, TO1802C, TO1802RC, TO1803A1, TO1803R, TO1803C, TO1803RC, LO180800, LO180801, LO180802, LO1808A1, LO1808R, LO1808C, LO1808RC, CKF-10, CKF-10R, CKF-10C, CKF-10RCA, CKF-10A-R, CKF-10A-C, CKF-10A-RCA1, TO1808R, TO1808C, TO1808RC, LO200SERIES, LO400SERIES, TO2201A1, TO2201R, TO2201C, TO2201RC, TO2202A1, TO2202R, TO2202C, TO2202RC, TO2402A1, TO2402R, TO2402C, TO2402G1, TO2501A1, TO2501R, TO2501C, TO2501G1, TO2501RCL, TO2402G3, TO2402G4, TO2402G5, K201, K201R, K201C, K201RC, K201A-R, K201A-C, K201A-RCA1, TO2801R, TO2801C, TO2801G1, TO2802A1, TO2802R, TO2802C, TO2802G1, A1, TO2803R, TO2803C, TO2803A1, TO2803C1, TO2803R1, TO2803G1, TO16A1, TO16R, TO16C, TO16RC, LO340100, LP340101, LP340102, LP340103, LP340104, LP340105, LP340106, LO400300, LG4128J1, MBG2249CB, MBG3521, PO1801B1, PO1801B21, PO1801B3, TO2401S8, TO2401S9, LO26000, LC-E011S, LC-E012S, LC-E013S, LC-E016S, LC-E022S E031S,

E061S, E062S, LC-E026S, LC-E071S, E091S, E092S, E093S, AS, E0925S, SPMR500, PMR510, FR1302, FR1302A1, LG0626J1, LR02011, LR09012, LR06010J, LR09010J, TO1501V1, BQ20003B1, PO2501C1, LO0708, TO0605, LO2401, LO2402, LO2403, LO2404, LO2405, TO2805, TO2805A1, TO2805C1, TO2805R1, TO2805G1, TO2805H1, TO2803H1, TO2807H1, TO2809H1, LF280105, LF280102, LF280108A3, LF280100, LF280105A4, LF280101, LF280108, LG4128J2, LO28GS1, LCE,096P, LCE109S, LCE072S, LC181101JB, TO2801S1, LO1808S1, LO240200, LO2402CR1, LO1400,LO1401, LO1402,LO1403, LO1401A13, LO1402A13, LO2404A1, LO2404R1, LO2404G1, LO2404C1, LO2405A1, LO2405R1, LO2405G1, LO2405C1, LO2403A1, LO2403C1, LO2403R1, LO2403G1, EKA178, EKA179(COOKING APPLIANCE), LO100200, LO100400, LO100401, LO100402, LO100403, LO100404, LO100405, LO100406, LO28GS1, LO28GS2, LO28GS3, LO28GS4, LO28GS5, PC-EKA1066, EKA 3338, EKA 2209 CB, MBG 3521, MPO 3520, KK3522, KK2250CB, MPO 3520, MB 3463, MB 2245 CB, MPO 2246 CB, LO2401, LO400100, x6, LO2503G1, LO2503G2, LO2503A1,



Test Report Number: LCZC16059035-E Date: Jun. 23, 2016 Page 15 of 15 LO2503A2 LO2503B1 LO2503C1 LO2503C2 LO1808 LO1809 K201A-RC K201PSS

LO2503A2, LO2503R1, LO2503R2, LO2503C1, LO2503C2, LO1808, LO1809, K201A-RC, K201RSS, TO1802RSS, TO24RSS, TO25RSS, LO40RCSS, LO240500, LO280400, LO2808A1, LO2808A2, LO2808G1, LO2808G2, LO2808R1, LO2808R2, LO2808C1, LO2808C2

Remark: According to applicant's declaration, the above information is reference to the model referred to the tested items in this report. LCTECH (Zhongshan) Testing Service Co., Ltd takes no responsibility for any mistake caused by inaccuracy and/or invalid information. The client will take the full responsibility of all risks.